

FIG 1

1-BUTENE CONVERSION VS TIME ON STREAM

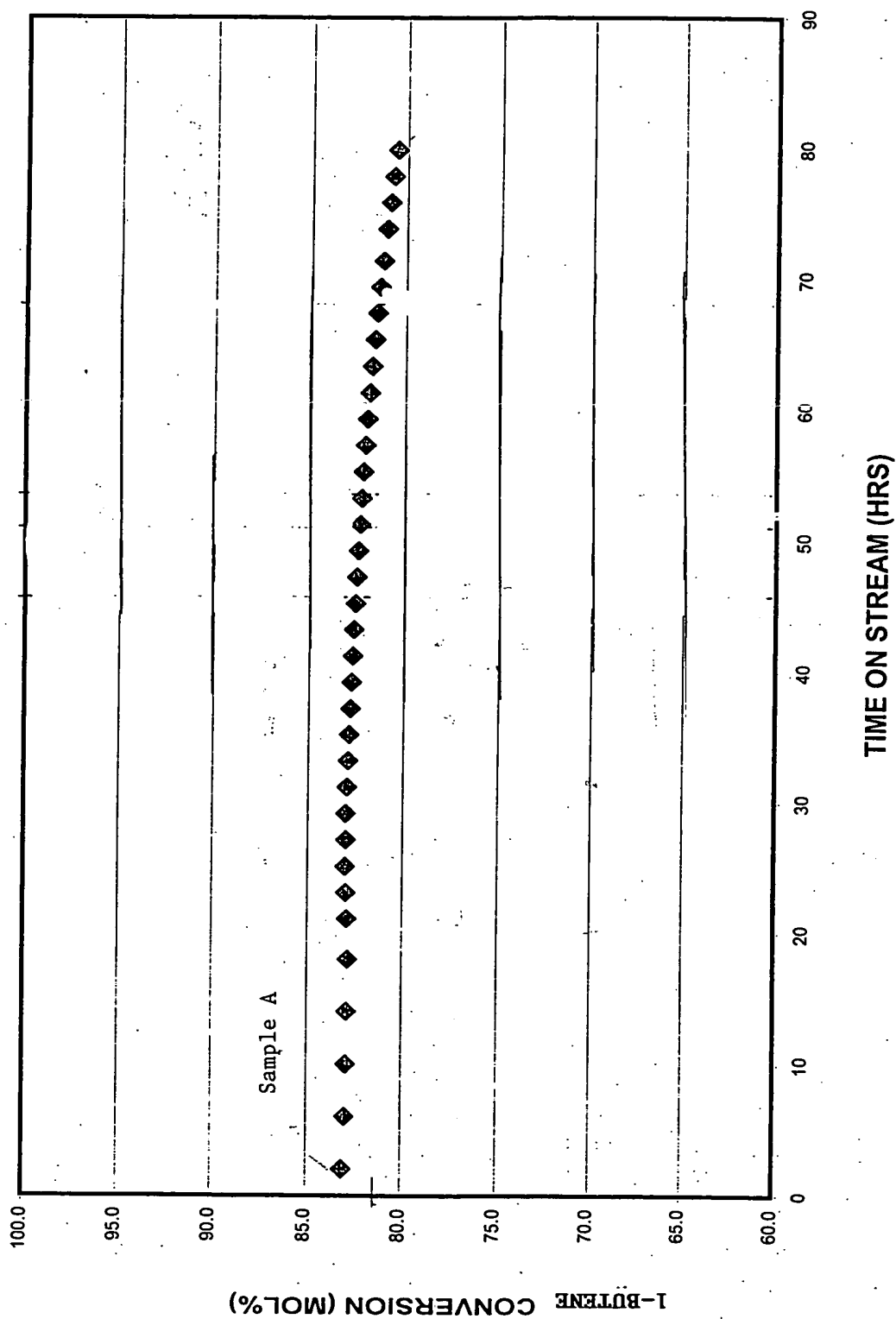


FIG. 3

B1 CONVERSION (MOL%) VS ON-STREAM TIME



CONVERSION vs ON-STREAM TIME

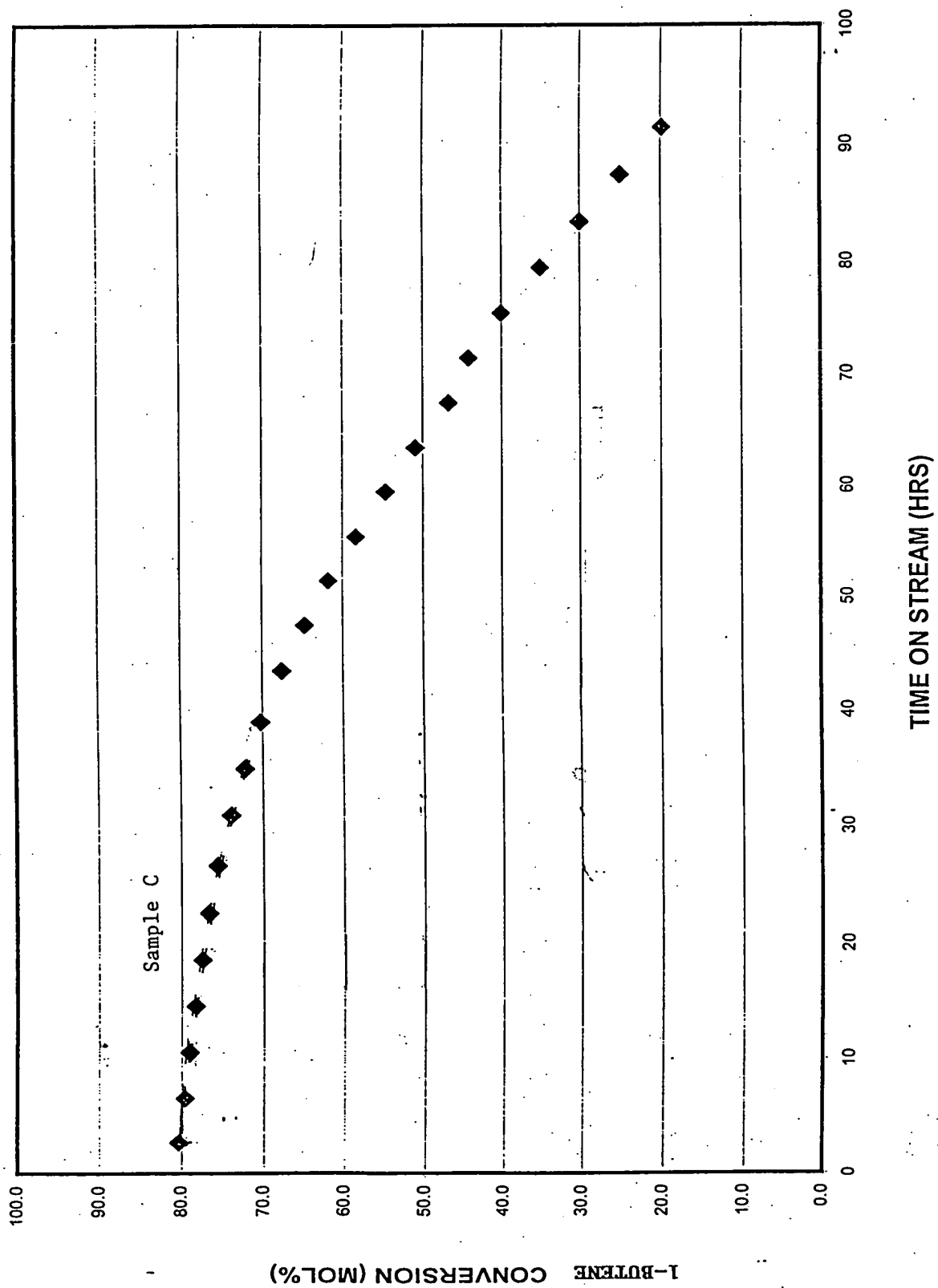


FIG. 5

CONVERSION VS ON-STREAM TIME

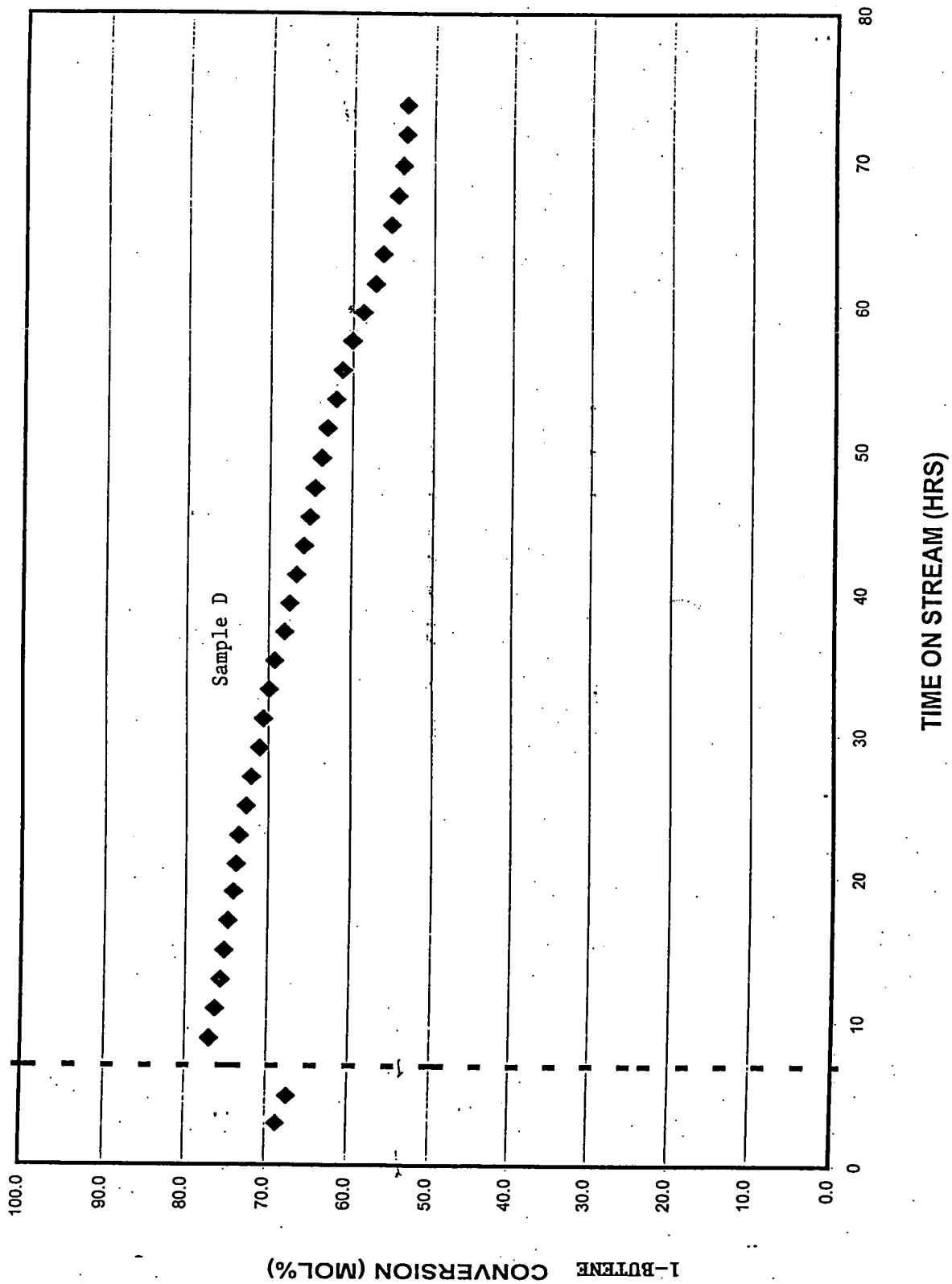


FIG. 6